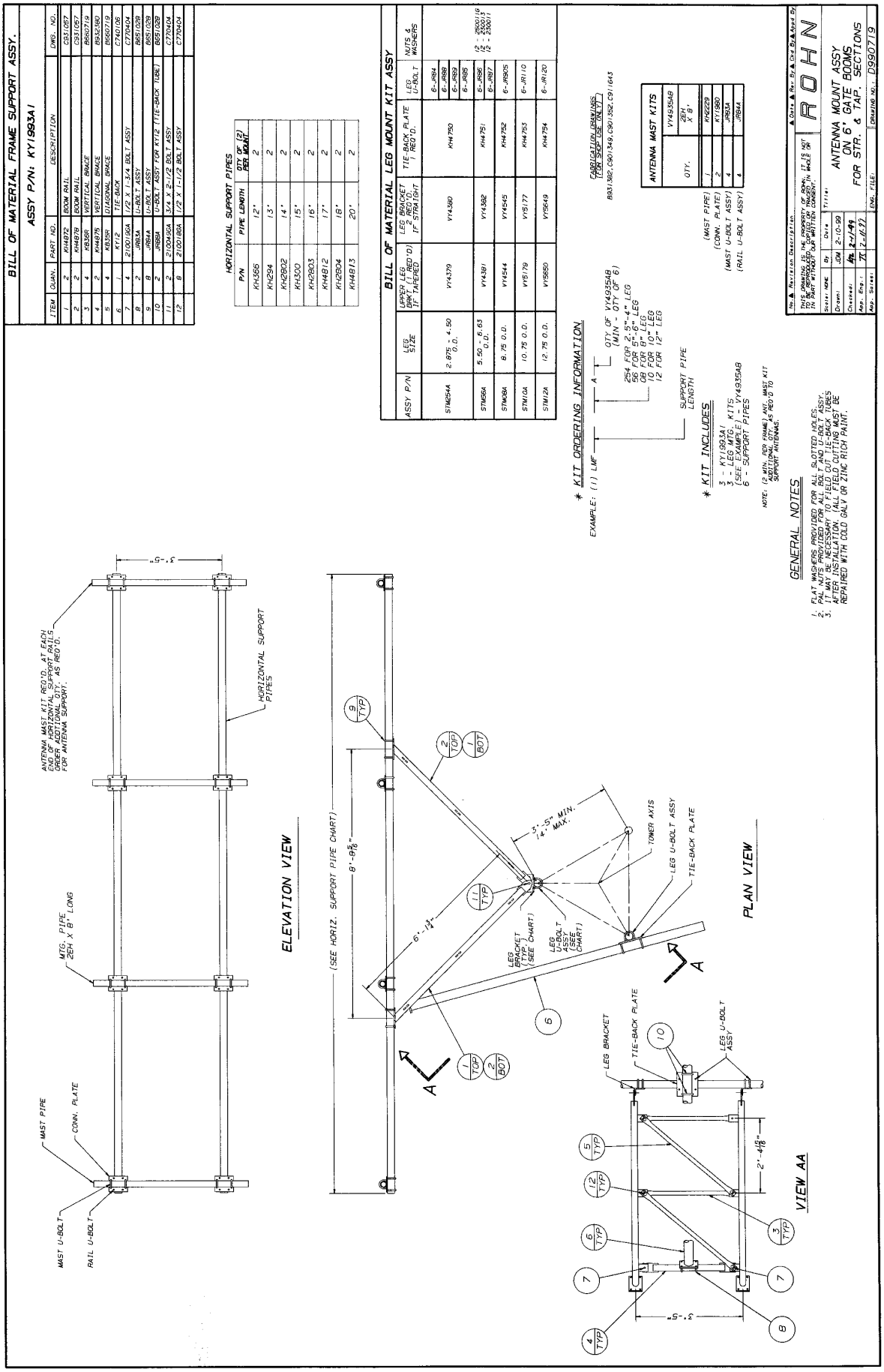
BILL OF MATERIAL FRAME SUPPORT ASSY.
ASSY P/N: KY1993A1
ITEM | QUAN. | PART NO. | DESCRIPTION | DWG. NO.
1 | 2 | KH4912 | BOOM RAIL | C81057
2 | 2 | KH4916 | BOOM RAIL | C81057
3 | 2 | KH5815 | VERTICAL BRACE | B650719
4 | 2 | KH5875 | VERTICAL BRACE | B650719
5 | 4 | KH5SPI | DIAGONAL BRACE | B650719
6 | 1 | KY1.2 | TIE-BACK | C740106
7 | 4 | 21001604 | 1/2 X 1 3/4 BOLT ASSY | C770404
8 | 2 | JR61A | U-BOLT ASSY | B651028
9 | 8 | JR64A | U-BOLT ASSY | B651028
10 | 2 | JR88A | U-BOLT ASSY FOR KY12 (TIE-BACK TUBE) | B651028
11 | 2 | 21004604 | 3/4 X 2-1/2 BOLT ASSY | C770404
12 | 8 | 21001604 | 1/2 X 1-1/2 BOLT ASSY | C770404
HORIZONTAL SUPPORT PIPES
P/N | PIPE LENGTH | QTY OF (2) PER MOUNT
KH3616 | 12' | 2
KH2912 | 13' | 2
KH2802 | 14' | 2
KH3012 | 15' | 2
KH2803 | 16' | 2
KH4812 | 17' | 2
KH2804 | 18' | 2
KH4813 | 20' | 2
BILL OF MATERIAL LEG MOUNT KIT ASSY
ASSY P/N | LEG SIZE | LOWER LEG BRKT (1 REQ'D) 11" TAPERED | LEG BRACKET (1 REQ'D) 11" STRAIGHT | TIE-BACK PLATE (1 REQ'D) | LEG U-BOLT | NUTS & WASHERS
STM256A | 2.875 - 4.50 O.D. | VY4379 | VY4380 | KH4750 | 6-JR64 / 6-JR88 / 6-JR65 | (2 - 21001604) (2 - 21001611)
STM256A | 5.50 - 6.63 O.D. | VY4381 | VY4382 | KH4751 | 6-JR86 / 6-JR87 | (2 - 21001604) (2 - 21001611)
STM08A | 8.75 O.D. | VY4544 | VY4545 | KH4752 | 6-JR80S | (2 - 21001604) (2 - 21001611)
STM10A | 10.75 O.D. | VY5179 | VY5177 | KH4753 | 6-JR110 | (2 - 21001604) (2 - 21001611)
STM12A | 12.75 O.D. | VY5650 | VY5649 | KH4754 | 6-JR120 | (2 - 21001604) (2 - 21001611)
FABRICATION DRAWINGS (FOR SUPPLIER USE) B83,382, C901,349, C901,352, C91,643
* KIT ORDERING INFORMATION
EXAMPLE: (1) LMF — A — QTY OF VY4935AB (MIN - QTY OF 6)
2S4 FOR 2.5"-4" LEG
56 FOR 5"-6" LEG
68 FOR 6"-8" LEG
10 FOR 10" LEG
12 FOR 12" LEG
SUPPORT PIPE LENGTH
* KIT INCLUDES
3 - KY1993A1
3 - LEG MTG. KITS (SEE ASSEMBLY VY4935AB)
6 - SUPPORT PIPES
NOTE: (2 MIN. PER FRAME) ANT. MAST KIT SUPPORT ANTENNA. AS REQ'D TO
ANTENNA MAST KITS
QTY. | VY4935AB 2EH X 8' | KH2229 | KY1980 | JR63A | JR64A
(MAST PIPE) 1
(CONN. PLATE) 2
(MAST U-BOLT ASSY) 4
(RAIL U-BOLT ASSY) 4
GENERAL NOTES
1. FLAT WASHERS PROVIDED FOR ALL SLOTTED HOLES.
2. HALF NUTS PROVIDED FOR ALL U-BOLT LEG ASSY.
3. IT MAY BE NECESSARY TO FIELD CUT TIE-BACK TUBES AFTER INSTALLATION. (ALL FIELD CUTTING MUST BE REPAIRED WITH COLD GALV OR ZINC RICH PAINT.
ANTENNA MAST KIT REQ'D. AT EACH END OF HORIZONTAL SUPPORT RAILS. ORDER ADDITIONAL QTY. AS REQ'D. FOR ANTENNA SUPPORT.
MTG. PIPE 2EH X 8' LONG
MAST PIPE
CONN. PLATE
MAST U-BOLT
RAIL U-BOLT
HORIZONTAL SUPPORT PIPES
ELEVATION VIEW
(SEE HORIZ. SUPPORT PIPE CHART)
8'-10 5/8"
6'-1 3/4"
5'-5" MIN. 14' MAX.
TOWER AXIS
LEG U-BOLT ASSY
TIE-BACK PLATE
LEG BRACKET (TYP.) (SEE CHART)
LEG U-BOLT ASSY (SEE CHART)
PLAN VIEW
LEG BRACKET
TIE-BACK PLATE
LEG U-BOLT ASSY
2'-4 1/8"
3'-5"
VIEW AA
No. Revision Description — Date By Check By
THIS DRAWING IS THE PROPERTY OF ROHN, INC. AND IS LOANED SUBJECT TO RETURN ON REQUEST. IN PART WITHOUT OUR WRITTEN CONSENT.
Scale: NONE | By: | Date:
Drawn: JDM 2-10-99
Checked:
Mfg. Eng.:
Mfg. Supervi.:
Title: ANTENNA MOUNT ASSY ON 6' GATE BOOMS FOR STR. & TAP. SECTIONS
Apv. 12-1-99
ENG. FILE:
DRAWING NO.: D990719
ROHN