DISH MOUNTS WITH MOUNTING PIPE 4" STD. X 5'-0" LG. & TIE-BACK CLIPS

ASSEMBLY PT. NO.	TOWER LEG PIPE SIZE	MOUNTING BRACKET PT. NO. (4-REQ'D) (EXCEPT AS NOTED)		LEG U-BOLT ASS'Y WITH WASHERS (8-REQUIRED)	MOUNTING PIPE PT. NO. (1-REQ'D)	TIE-BACK CLIP PT. NO. (2-REQ'D)	MTG. PIPE U-BOLT ASS'Y W/WASHERS (4-REQUIRED)	CONNECTION BOLT ASSEMBLY 1/2 x 1 1/2 (4-REQUIRED)
STB20UM	2"	VY1627		JR83AW	KH279	VY1653	JR85AW	210018GA
STB25UM	2 1/2"	VY1627		JR84AW	KH279	VY1653	JR85AW	210018GA
STB30UM	3"	VY1627		JR88AW	KH279	VY1653	JR85AW	210018GA
STB35UM	3 1/2"	VY1627		JR89AW	KH279	VY1653	JR85AW	210018GA
STB40UM	4"	VY1627		JR85AW	KH279	VY1653	JR85AW	210018GA
STB50UM	5"	2-VY1627	2-VY1628	JR86AW	KH279	VY1654	JR85AW	210018GA
STB60UM	6"	2-VY1627	2-VY1628	JR87AW	KH279	VY1654	JR85AW	210018GA

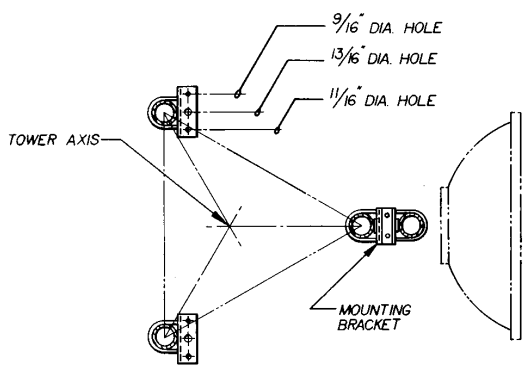
DISH MOUNTS WITH MOUNTING PIPE 4" STD. X 6'-8" LG. & TIE-BACK CLIPS

ASSEMBLY PT. NO.	TOWER LEG PIPE SIZE	MOUNTING BRACKET PT. NO. (4-REQ'D) (EXCEPT AS NOTED)		LEG U-BOLT ASS'Y WITH WASHERS (8-REQUIRED)	MOUNTING PIPE PT. NO. (1-REQ'D)	TIE-BACK CLIP PT. NO. (2-REQ'D)	MTG. PIPE U-BOLT ASS'Y W/WASHERS (4-REQUIRED)	CONNECTION BOLT ASSEMBLY 1/2 x 1 1/2 (4-REQUIRED)
STB20HUM	2"	VY1627		JR83AW	KH285	VY1653	JR85AW	210018GA
STB25HUM	2 1/2"	VY1627		JR84AW	KH285	VY1653	JR85AW	210018GA
STB30HUM	3"	VY1627		JR88AW	KH285	VY1653	JR85AW	210018GA
STB35HUM	3 1/2"	VY1627		JR89AW	KH285	VY1653	JR85AW	210018GA
STB40HUM	4"	VY1627		JR85AW	KH285	VY1653	JR85AW	210018GA
STB50HUM	5"	2-VY1627	2-VY1628	JR86AW	KH285	VY1654	JR85AW	210018GA
STB60HUM	6"	2-VY1627	2-VY1628	JR87AW	KH285	VY1654	JR85AW	210018GA

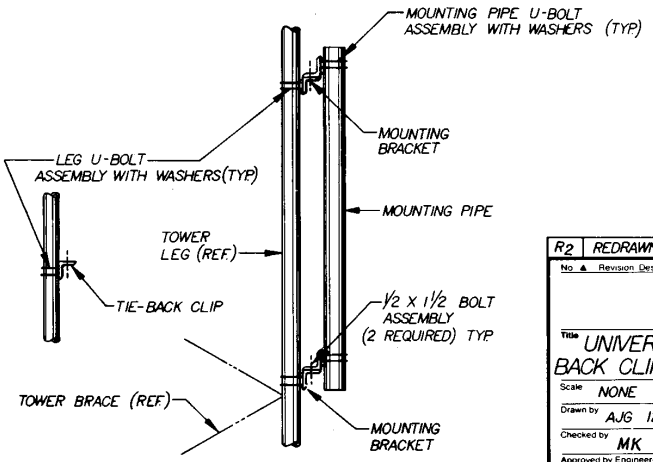
NOTE: FLAT WASHERS ARE PROVIDED FOR ALL SLOTTED HOLES.

GENERAL NOTES

1. MOUNTING BRACKETS MUST BE MOUNTED AS CLOSE TO A BRACE CLIP AS POSSIBLE.
2. FOR MOUNTING BRACKET FABRICATION, SEE DRAWING NUMBER B800005.
3. FOR U-BOLT FABRICATION, SEE DRAWING NUMBER B651028.
4. FOR MOUNTING PIPE FABRICATION, SEE DRAWING NUMBER B770160.
5. FOR TIE-BACK CLIP ANGLE FABRICATION, SEE DRAWING NUMBER B800104.



PLAN VIEW



ELEVATION VIEW

No.	Revision Description	Date	By
R2	REDRAWN	12-5-81	AJG

Unarco-Rohn
Division of Unarco Industries, Inc.

Title: UNIVERSAL LEG DISH MOUNTS & TIE-BACK CLIPS FOR STRAIGHT TOWER SECTIONS

Scale: NONE

Drawn by: AJG 12-5-81 Date

Checked by: MK 12-14-81 Date

Approved by Engineering: TS 12-16-81 Date

Approved by Production: Date

Approved by Sales: GR 12-16-81 Date

Unless otherwise specified, dimensions are given in inches. Tolerances: Decimals ±, Fractions ±, Angles ±. Material. Finish. Weight.

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File Number

Drawing Number: C800125 R2