INSTRUCTIONS

1) SPACE CABLE CLAMPS OR FIST GRIPS 6X CABLE DIA. APART. (U-BOLT SHALL BEAR ON DEAD END)

2) UNWIND ONE STRAND FROM DEAD CABLE, APPLY SERVING TOOL, AND WRAP 6 TIMES AROUND.

3) UNWIND SECOND STRAND FROM DEAD CABLE, APPLY SERVING TOOL, AND WRAP 6 TIMES AROUND. REPEAT WITH EACH REMAINING STRAND.

4) COMPLETED CONNECTION CLIPPED AND SERVED EACH STRAND WOUND AROUND GUY CABLE SIX TIMES.

5) RETIGHTEN CABLE CLAMPS AFTER INITIAL TENSION HAS BEEN APPLIED.

"LEAVE" APPROX. 14" DEAD CABLE

LIVE CABLE

SERVING TOOL

OPEN WIRE ROPE THIMBLE (REF)

3 CABLE CLAMPS OR FIST GRIPS REQ'D PER TURNBACK
- 3/16 HS & EHS
- 1/4 HS & EHS
- 5/16 HS & EHS
- 3/8 HS & EHS
- 7/16 HS

4 CABLE CLAMPS OR FIST GRIPS REQ'D PER TURNBACK
- 7/16 EHS
- 1/2 HS & EHS
- 9/16 EHS

5 CABLE CLAMPS OR FIST GRIPS REQ'D PER TURNBACK
- 3/8 EHS
- 3/4 EHS

R2 NOTE: DUE TO VARIABLES INVOLVED IN ROOF AND OTHER INSTALLATIONS, IT SHALL BE THE CUSTOMER'S OR INSTALLER'S RESPONSIBILITY TO PROVIDE STRUCTURALLY ADEQUATE SUPPORTS FOR PIER & ANCHOR CONNECTIONS. IT MAY ALSO BE NECESSARY FOR THE CUSTOMER OR INSTALLER TO SECURE THE SERVICE OF A LOCAL ENGINEER TO DETERMINE THAT INSTALLATION COMPLIES WITH LOCAL BUILDING CODES.

GAF 880-250 2-72 48191

NO.	REVISIONS		DATE	BY
R3	ADDED FIST GRIPS	92522 BM	7-6-76	OH
R2	ADDED NOTE		1-3-75	WR
R1	REDRAWN			

ROHN® MANUFACTURING
DIVISION OF UNARCO

DESCRIPTION

TITLE: CLIPPED AND SERVED GUY CABLE CONNECTION INSTRUCTIONS

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	MATERIAL NONE	FINISH	FILE NO.	
SCALE NONE		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE GIVEN IN INCHES.	WT.	

	DATE		TOLERANCES	
DWN. BY WR	1-3-75	DEC. ±	FRAC. ±	ANGLES ±
CK'D. BY OH	1-1-75			
APP'D. ENGRG. CW	1-1-75			
APP'D. SALES	1-7-75			

DWG. NO. B-69071/2 R3

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